



A National Trust Historic Site

BRUCEMORE

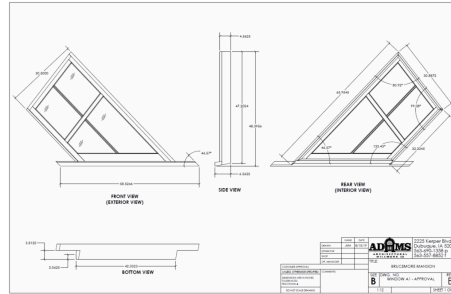


Brucemore's 26-acre, park-like estate in Iowa invites exploration of the sites' history, gardens, grounds, and 21-room mansion through a variety of opportunities. The Queen Anne architecture (built by the Sinclair family), 1925 Grant Wood Sleeping Porch (with a unique plaster relief) and 1929 Skinner player pipe organ that were added by the Douglas family, and 1930 Grizzly Bar and Tahitian Room added by the Hall family reflect the vibrant history of three remarkable families.





Original attic window sash.



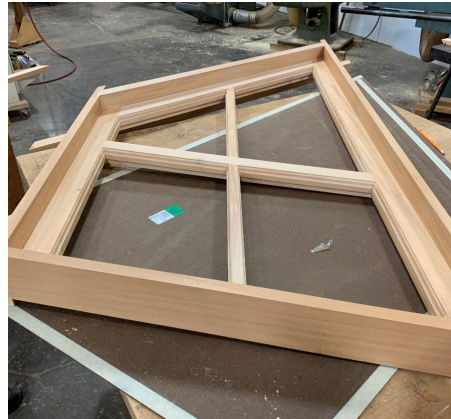
CAD Drawing of this window showing the angles and dimensions.



Lots of pieces to this puzzle.



Window frame with brickmould, ready to attach custom sill.



Replicated window in Honduras Mahogany.



The existing sash is in front of the newly fabricated sash. Matching the angles was imperative for an exact fit.





Photo courtesy of the Library of Congress.

One of the many components of this project was this attic window sash. It is a single sash in a frame with true divided lite muntin bars, manufactured from Honduras Mahogany. It has a unique shape due to where it sits in regard to the roof lines as highlighted in the top left portion of the photo above.

If you are interested in having sash fabricated for your home, click here: [Custom Wood Windows](#)



The start of an entryway trellis that was needed for renovations...



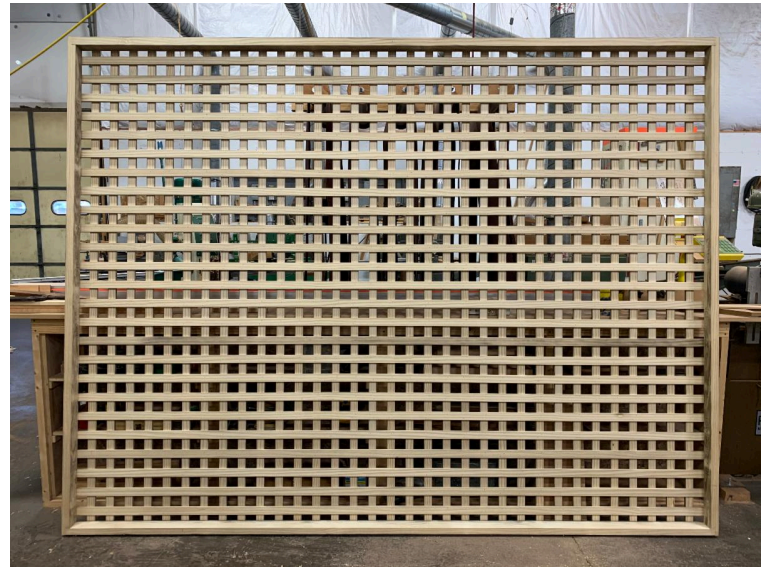
Lots of time and precise measurement went into this project.



Securing all of the trellis pieces together.



Trellis pieces measured 1-1/2" wide by 1/2" thick, forming 2" x 2" square spaces.



Completed entryway trellis fabricated from Accoya.

This part of the renovation included an Entryway Trellis, 118" x 91". It was fabricated from Accoya, which is Pine that undergoes an acetylation process that creates a durable wood that is highly rot-resistant and requires little maintenance.

For more information on other custom millwork projects, click here: [Custom Millwork](#)



This wooden trellis system, also fabricated from Accoya, was a giant part of the renovations. The pieces ranged in size from 104" x 93" to 80" x 93". The joints were ship-lapped and placed in front of windows to match the previous trellis faithfully.



A larger piece of trellis placed in front of an entry door.



Carefully loading trellis pieces for the drive to Bruce more; this took quite a few people to ensure they were secured.



Watch the move!

Visit our website to see more photos on the Bruce more project!

Wood Storm Windows and Storm Doors

Storm windows are both practical and offer energy saving benefits, making an historical home warmer and reducing heating costs in the winter. We offer many styles that allow you to exchange a storm panel for a screen panel when the weather warms up to allow for air circulation. Check out the options available on our website: [**Storm Windows**](#)

If you are looking to dress up your entry, we offer storm and screen doors that can be customized to complement your door and add a pop of color. It can also hinder icy winds in winter months and let the fresh breeze in during more acclimate weather. Whether you need an arched top or would like to mimic divided lites in a door, you can find what you are looking for in our [**Storm Doors**](#).



If you are an architect, contractor, or an owner of a historical building or home who is looking to renovate a property, we want to assist you with your architectural millwork needs.

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